# Table of Contents

## Lectures

SUBSEA CENTRIFUGAL COMPRESSOR DEVELOPMENT—BREAKTHROUGH TECHNOLOGY FOR OIL AND GAS OFFSHORE PRODUCTION .................................1
   Sabrina Tasselli, Stefano Terzi, Leonardo Baldassarre, Andrea Masi, Riccardo Beccaluva, Daniela Ghirelli

NEW DESIGNS AND APPLICATIONS FOR INCREASED POWER RECOVERY AND IMPROVED RELIABILITY IN FCC EXPANDERS .................................9
   Ben Carbonetto, Greg Hoch

PRACTICAL USE OF ROTORDYNAMIC ANALYSIS AND TROUBLESHOOTING SKILLS TO CORRECT A LONG-TERM SYNCHRONOUS VIBRATION PROBLEM IN AN OVERHUNG TURBOBLOWER .......................17
   Mark A. Corbo, Thomas J. Kali, H. Leslie Gutzwiller

ROTORDYNAMIC STABILITY MEASUREMENT DURING FULL-LOAD, FULL-PRESSURE TESTING OF A 6000 PSI REINJECTION CENTRIFUGAL COMPRESSOR ...........................29
   J. Jeffrey Moore, Stephen T. Walker, Mark J. Kaczdal

ROTORDYNAMIC TESTS OF A FLEXIBLE ROTOR ON FLEXURE PIVOT JOURNAL BEARINGS AND STABILITY CORRELATION WITH FREQUENCY DEPENDENT CHARACTERISTICS .................................39
   Brian C. Pettinato, Pranabesh De Choudhury

COMPRESSOR DISCHARGE PIPE FAILURE INVESTIGATION WITH A REVIEW OF SURGE, ROTATING STALL, AND PIPING RESONANCE .................................49
   Frank Kushner, Doug Walker, William C. Hohlweg

CURRENT AND VIBRATION MONITORING FOR FAULT DIAGNOSIS AND ROOT CAUSE ANALYSIS OF INDUCTION MOTOR DRIVES .................................61
   William T. Thomson, Philip Orpin

ASSESSMENT OF TECHNOLOGY AND ECONOMIC BENEFITS OF RECIPROCATING MACHINE CONDITION MONITORING AND DIAGNOSTIC SYSTEMS .................................69
   Robert Gaechter

NEW TECHNOLOGIES OF SYNTHESIS GAS COMPRESSOR DRIVE STEAM TURBINES FOR INCREASING EFFICIENCY AND RELIABILITY .................................75
   Tomoyoshi Sasaki, Satoshi Hata, Kyoichi Ikeno

COMPRESSOR SEALS FOR HYDROGEN RECYCLE SERVICE .................................85
   Stephen L. Ross, M. Theodore Gresh, Robert M. Kranz

## Tutorials

TROUBLESHOOTING TURBOMACHINERY USING STARTUP AND COASTDOWN VIBRATION DATA .................................91
   Ed Wilcox

TROUBLESHOOTING TURBINE STEAM PATH DAMAGE MECHANISMS .................................105
   Thomas McCloskey

DRY GAS SEAL SYSTEM DESIGN STANDARDS FOR CENTRIFUGAL COMPRESSOR APPLICATIONS .................................145
   John S. Stahley
TORSIONAL VIBRATION ANALYSIS AND TESTING
OF SYNCHRONOUS MOTOR-DRIVEN TURBOMACHINERY ..................................................153
Mark A. Corbo, Clifford P. Cook, Charles W. Yeiser, Michael J. Costello

ENGINEERING FUNDAMENTALS OF MULTI-MW VARIABLE FREQUENCY DRIVES—
HOW THEY WORK, BASIC TYPES, AND APPLICATION CONSIDERATIONS ..........................177
William J. Weber, Robert M. Cuzner, Eric J. Ruckstadter, Jim Smith

DISCUSSION GROUPS .................................................................195

SHORT COURSES ...........................................................................219

ADVISORY COMMITTEE ...............................................................225

PROFESSIONAL STAFF ...............................................................231

TURBOMACHINERY LABORATORY .................................................235
Lectures
Tutorials
Discussion Groups
Short Courses